

## **Assembly instructions**

References

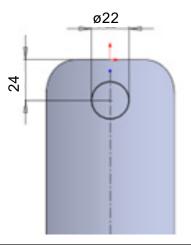
## K8125A-K7125A

## RANGE **STARBOLT**

Nomenclatures					
Piece	Support	Cam	Split pin	Screw	Conical spring
Quantity	<b>x</b> 1	<b>x</b> 1	<b>x1</b>	<b>x1</b>	x1
Visual element					M

## **Assembly steps**

**1.** Follow the drilling plan below



**2.** Weld the two sides marked in red below. The tab should be facing downwards.

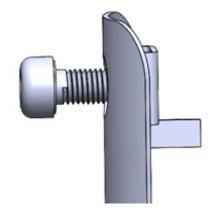




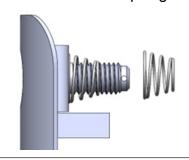
**Attention**, the two holes must be aligned



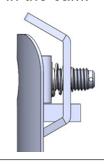
**3.** Insert the screw from the front



4. Insert the conical spring



5. Screw in the cam.



**6.** Insert the split pin and then bend both ends to prevent it from being removed

